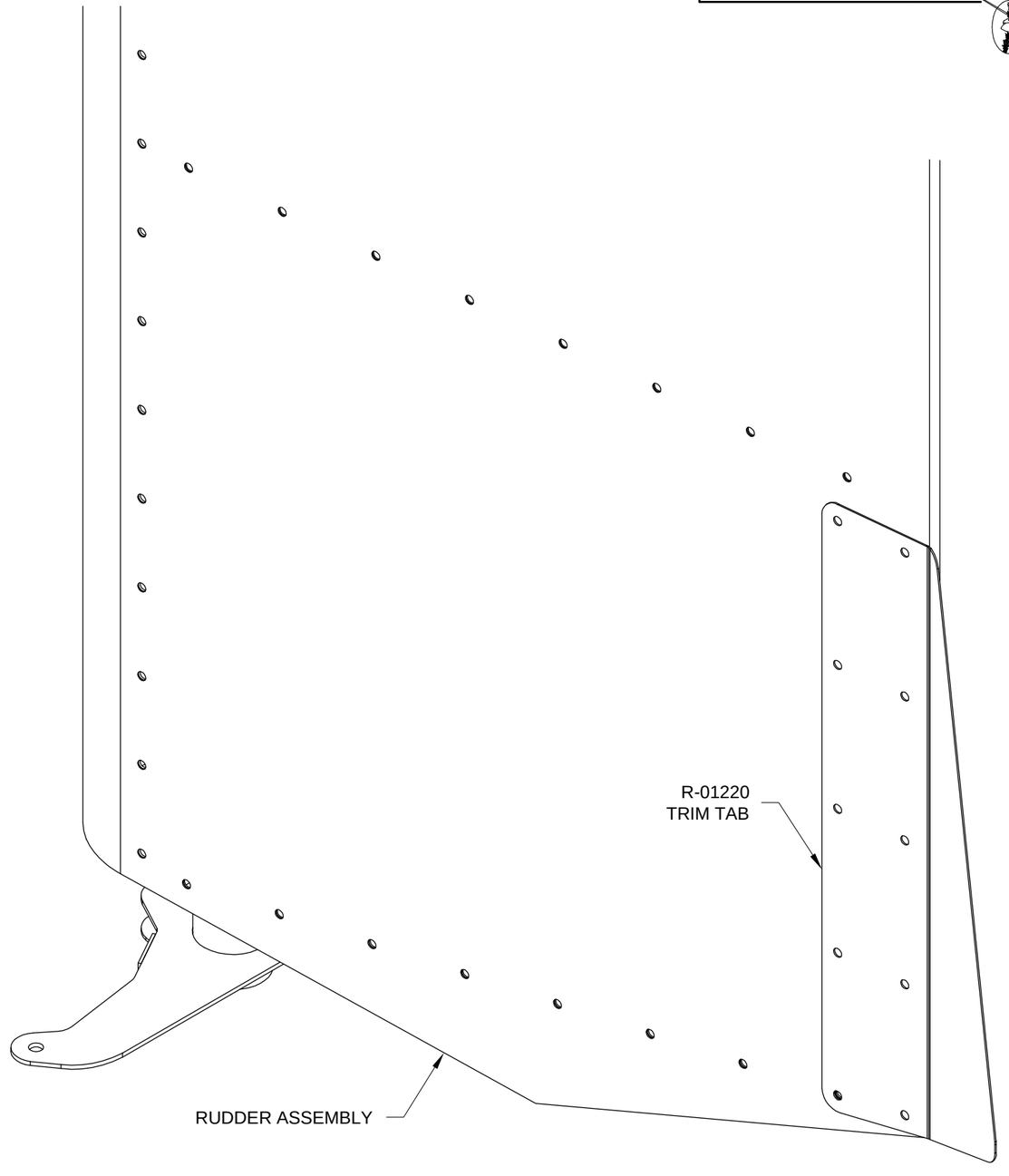
SECTION 7A:
TRIM TAB



Step 1: Drill out the aft most lower rivet on the left side of the rudder assembly #30 common to the R-01220 Trim Tab.

Step 2: Cleco the lower forward most hole in the trim tab to the hole drilled out in Step 1.

Rotate the trim tab until the forward edge is vertical.

Step 3: Match-Drill #30 and cleco the remaining holes in the trim tab into the Rudder Assembly.

Step 4: Remove the trim tab and shake and or rotate rudder until the rivet tail and drill debris drop out of the structure.

Step 5: Deburr the trim tab.

If desired prime and paint the trim tab.

NOTE: For aesthetic purposes, blind rivet heads can be painted prior to installation to match the color of the rudder:
(1) paint the rivet head
(2) allow the paint to dry
(3) apply protective tape to the rivet head
(4) install the rivet
(5) remove the protective tape.

Step 6: Rivet the trim tab to the rudder using the rivets called out in Figure 1.

Step 7: Fly the aircraft setup fro cruise flight. Bend the tab as necessary to keep the slip skid ball centered. This may take several flights. It is recommended that the wheel fairings be installed (if used) before making final adjustments to the trim tab.

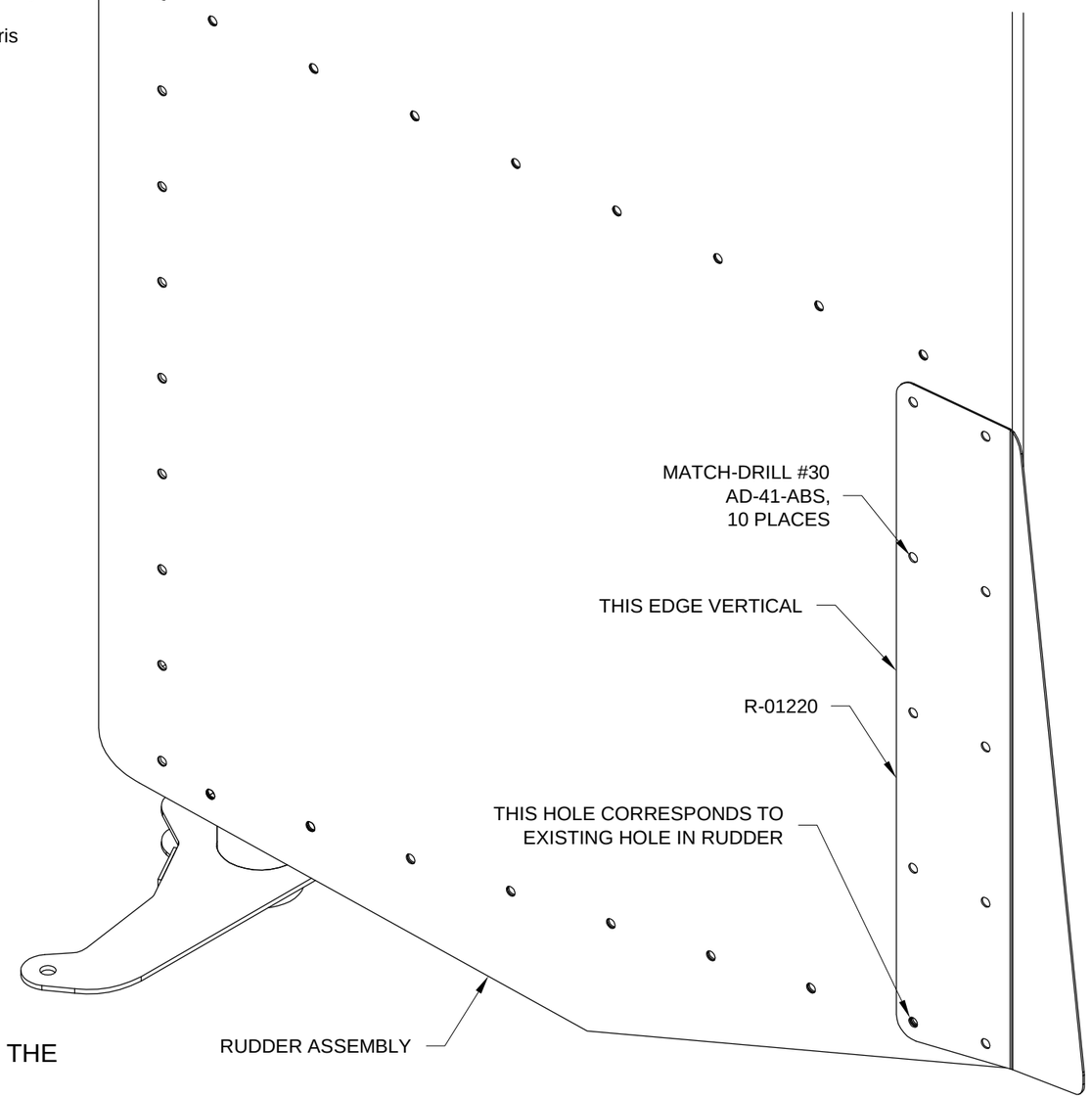


FIGURE 1: INSTALLING THE TRIM TAB